TerTech

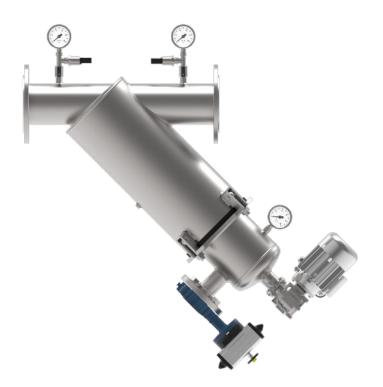
WONDERSAP Self Cleaning Suction Filter





WONDERSAP DATASHEET





WONDERSAP is a self-cleaning suction mesh filter equipped with a motorized adaptive suction pad cleaning system which easily regenerates the filtering element within a few seconds, without interrupting the flow. It is ideal to treat water loaded with suspended solids and can be implemented in various industrial applications such as: process water treatment, cooling towers, heat exchangers, aquaculture, spray nozzles protection, pre-filters for ultrafiltration (UF) and reverse osmosis (RO) plants. It is available in 3 different constructive shapes,Y- L and O in order to adapt to different installation layouts.

The vessel and cleaning system are completely made of stainless steel supplemented with adaptive and resistant suction pads which make the filter very robust and low-maintenance.

The wide array of filter screens, supplied with a PES or Stainless Steel AISI 316 filtering mesh, allows the user to choose between various filtration degrees, ranging from 3000µm to 25µm.

WONDERSAP is supplied complete of valves, pressure gauges and electronic controller.

FILTRATION PROCESS

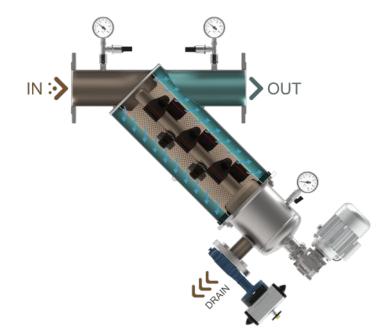
To-be-treated raw liquid enters the filter through the inlet connection (IN), suspended solids are retained inside the filtering element and purified liquid flows out of the outlet connection (OUT).

CLEANING

The continuous build-up of solids, trapped inside the filter mesh, creates a differential pressure between inlet and outlet that can be read on the filter's manometers.

The cleaning cycle is activated at regular time intervals or when the progressive build-up of suspended solids, trapped inside the filtering mesh, causes an excessive differential pressure between inlet and outlet (0,8 bar).Both parameters can be set by the controller.

During the cleaning cycle the drain valve is opened while the adaptive suction pads start rotating and removing the dirt accumulated on the filtering element, thanks to the suction force created by the pressure differential between the filter and the drain chamber. Captured dirt particles are discharged through the drain valve (DRAIN). Filtration is not interrupted if the inlet pressure is above 3 bar.



SAP (SUCTION ADAPTIVE PADS) SELF-CLEANING SYSTEM

WONDERSAP's self-cleaning system is composed of suction adaptive pads installed on a stainless steel shaft which rotates during the cleaning cycle, started by the electronic controller, and remove suspended particles from the filtering screen. The system does not require external intervention but is activated at regular time intervals or when the progressive build-up of suspended solids, trapped inside the filtering mesh, causes an excessive differential pressure between inlet and outlet (0,8 bar).



TECHNICAL SPECIFICATIONS

Design Data

| • | |
|-----------------------|---|
| Flow rate | Up to 400 m ³ /h |
| Design Pressure (bar) | PN 10 |
| Max Temperature (°C) | 80 |
| Salinity | < 10.000 ppm |
| pH range | 3-9 |
| Design Code | PED Directive 2014/68/EU - Machinery Directive 2006/42/CE - LVD Directive 2014/35/EU |
| | |

Power Supply

| Electrict Voltage | 230 Vac 50/60Hz single phase |
|-------------------|------------------------------|
| Compressed Air | 6 bar |
| | |
| Actuation* | |
| Actuation* | 230Vac 0.11kW |

*Filter's actuation is powered by the controller

Materials

| Filter Housing | Stainless Steel AISI 304 - AISI 316L |
|-------------------|--------------------------------------|
| Gaskets | EPDM* |
| Valves | Cast iron Body with AISI 316L lens |
| Pressure Gauges | Stainless Steel AISI 304 - AISI 316L |
| Surface finishing | Microshot Peening and Passivation |
| | |

*Certified to comply to the following European Drinking Water regulations: UBA, DVGW standard W-270, WRAS and ACS

Controller

| 230 Vac 50/60Hz single phase |
|--|
| IP65 |
| ABS |
| 2 digital (Pause, DP), 3 analogic (pressure) |
| 4 SPDT (16A 250Vac), 4 SPST (1A 24Vac), 4 SPST Status (On/Off, Filtration, Cleaning, Alarm) |
| Differential Pressure, Pre-set time intervals, Manual |
| |

FEATURES

WONDERSAP filters are manufactured with technical and constructive features suitable for industrial applications and are available in 3 different constructive shapes: Y, L and O.

The vessel is manufactured in Stainless Steel AISI 304 or in AISI 316 (upon request) and is available in Y, L and O constructive shapes. For each shape, four different sizes are available: 6, 8, 18 and 30 which differ in the size of the filtering element inside them.

After the welding procedure the vessel is subjected to two surface treatments, micro-shot peening and passivation: the first provides a greater surface resistance and removes any manufacturing impurities whereas the second one reconstructs the natural passive film which constitutes the absolute stainlessness of the filter.



CONNECTIONS



WONDERSAP's Inlet and Outlet connections can be BSPP Threaded up to 3" and are ISO PN16 flanged from DN80 onwards.

FILTERING ELEMENTS



3LAY INOX FILTERKIT

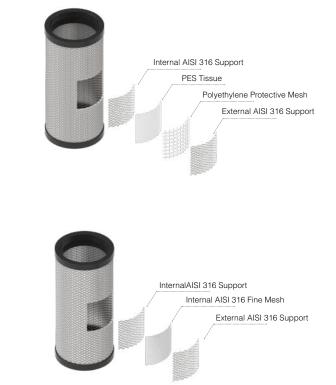
Composed of 4 layers, its wide array of available filtering tissues and allows the customer to choose from various filtration degrees starting from 25µm up to 810µm. From the inside outwards: AISI 316 Internal Support, PES tissue, Polyethylene protection mesh, AISI 316 External support.

Composed of 3 stainless steel AISI 316 layers, this type

of filtering element is very resistant and proves to be an

excellent alternative to the M-LAY FILTERKIT when it comes

to harsh exercise conditions, especially when sharp or cutting suspended solids might be present inside the liquid.



FLOW RATE & SIZE

You can select the product you need by identifying the IN/OUT connections and MAX flowrate first, then choosing one of the available constructive shapes and finally the relative size of the filtering element.

| IN/OUT | MAX FLC | W RATE* | | SHAPE | FILTERING SURI | | | |
|---------|---------|---------|--------------|--------------|----------------|------|--------------------|--------------------|
| Ø | [m³/h] | [l/min] | Y | L | 0 | SIZE | [cm ²] | [in ²] |
| | | | | | | | | |
| 2" BSPP | 30 | 500 | ~ | \checkmark | - | | | |
| 3" BSPP | 60 | 1000 | \checkmark | \checkmark | - | 6 | 1500 | 233 |
| DN 80 | 60 | 1000 | \checkmark | \checkmark | \checkmark | 0 | | 200 |
| DN100 | 100 | 1666 | \checkmark | \checkmark | \checkmark | | | |
| | | | | | | | | |
| 3" BSPP | 70 | 1166 | \checkmark | \checkmark | - | | 2200 | |
| DN 80 | 70 | 1166 | ~ | \checkmark | ✓ | 8 | | 341 |
| DN100 | 110 | 1833 | \checkmark | \checkmark | ✓ | | | |
| | | | | | | | | |
| DN100 | 120 | 2000 | \checkmark | \checkmark | ✓ | 10 | | 510 |
| DN150 | 240 | 4000 | ✓ | ✓ | \checkmark | - 18 | 3300 | 512 |
| | | | | | | | | |
| DN100 | 120 | 2000 | ~ | ✓ | ✓ | | | |
| DN150 | 260 | 4333 | \checkmark | ✓ | ✓ | 30 | 5400 | 837 |
| DN200 | 400 | 6666 | - | \checkmark | ✓ | | | |

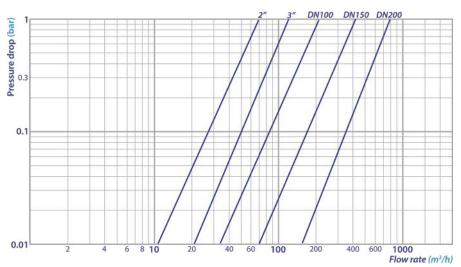
*Max flow rates are calculated based on clean water with a filtration degree of 120µm

With the same IN/OUT connection and the same MAX flowrate, the larger filter will require less frequent cleaning than the smaller one.

CLEANING CYCLE

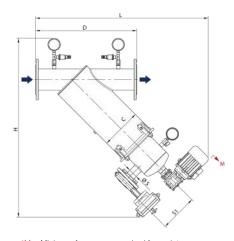
| | SIZE 6 | SIZE 8 | SIZE 18 | SIZE 30 |
|---|----------|----------|----------|----------|
| Min. cleaning flow rate | 9m3/h | 13m3/h | 13m3/h | 20m3/h |
| Min. pressure during the cleaning cycle | 3 bar | 3 bar | 3 bar | 3 bar |
| Water consuption full cleaning cycle | 50lt | 75lt | 75lt | 115lt |
| Cleaning cycle's length | 20-25sec | 20-25sec | 20-25sec | 20-25sec |

HEAD LOSS



Head losses are referred to filters with 120 μm clean filtering mesh.

DIMENSIONS



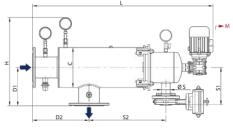
Y Shape - Dimensions

| MODEL | IN/OUT | D [mm] | L [mm] | H [mm] | C [mm] | S1 [mm] | S2 [mm] | ØS [mm] | M min [mm] | WEIGHT [Kg] |
|---------------|---------|-----------|-----------|-----------|-----------|------------|------------|------------|---------------|----------------|
| WSAP 2" Y 6 | 2" BSPP | 412 | 757 | 830 | 219 | 204 | - | DN40 | 500 | 31 |
| WSAP 3" Y 6 | 3" BSPP | 464 | 783 | 844 | 219 | 204 | - | DN40 | 500 | 32 |
| WSAP 80 Y 6 | DN 80 | 487 | 782 | 844 | 219 | 204 | - | DN40 | 500 | 36 |
| WSAP 100 Y 6 | DN 100 | 547 | 824 | 857 | 219 | 204 | - | DN40 | 500 | 37 |
| WSAP 3" Y 8 | 3" BSPP | 464 | 892 | 953 | 219 | 204 | - | DN40 | 700 | 35 |
| WSAP 80 Y 8 | DN 80 | 487 | 891 | 953 | 219 | 204 | - | DN40 | 700 | 41 |
| WSAP 100 Y 8 | DN 100 | 547 | 933 | 966 | 219 | 204 | - | DN40 | 700 | 42 |
| WSAP 100 Y 18 | DN 100 | 585 | 933 | 966 | 273 | 204 | - | DN40 | 700 | 51 |
| WSAP 150 Y 18 | DN 150 | 660 | 956 | 993 | 273 | 204 | - | DN40 | 700 | 56 |
| WSAP 100 Y 30 | DN 100 | 585 | 1150 | 1194 | 273 | 216 | - | DN50 | 1000 | 61 |
| WSAP 150 Y 30 | DN 150 | 660 | 1173 | 1221 | 273 | 216 | - | DN50 | 1000 | 67 |

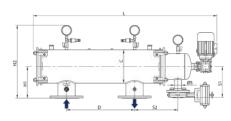
 $^{\star}\text{M}$ = Minimum free space required for maintenance

L Shape - Dimensions

| MODEL | IN/OUT | D1 [mm] | D2 [mm] | L [mm] | H [mm] | C [mm] | S1 [mm] | S2 [mm] | ØS [mm] | M min [mm] | WEIGHT [Kg] |
|---------------|---------|------------|------------|-----------|-----------|-----------|------------|------------|------------|---------------|----------------|
| WSAP 2" L 6 | 2" BSPP | 190 | 310 | 836 | 549 | 219 | 204 | 268 | DN40 | 500 | 31 |
| WSAP 3" L 6 | 3" BSPP | 190 | 310 | 836 | 549 | 219 | 204 | 268 | DN40 | 500 | 32 |
| WSAP 80 L 6 | DN 80 | 210 | 310 | 836 | 549 | 219 | 204 | 268 | DN40 | 500 | 36 |
| WSAP 100 L 6 | DN100 | 210 | 310 | 836 | 549 | 219 | 204 | 268 | DN40 | 500 | 37 |
| WSAP 3" L 8 | 3" BSPP | 190 | 310 | 990 | 549 | 219 | 204 | 422 | DN40 | 700 | 35 |
| WSAP 80 L 8 | DN 80 | 210 | 310 | 990 | 549 | 219 | 204 | 422 | DN40 | 700 | 41 |
| WSAP 100 L 8 | DN100 | 210 | 310 | 990 | 549 | 219 | 204 | 422 | DN40 | 700 | 42 |
| WSAP 100 L 18 | DN100 | 246 | 350 | 1061 | 576 | 273 | 204 | 422 | DN40 | 700 | 51 |
| WSAP 150 L 18 | DN150 | 246 | 350 | 1061 | 576 | 273 | 204 | 422 | DN40 | 700 | 56 |
| WSAP 100 L 30 | DN100 | 246 | 350 | 1367 | 576 | 273 | 216 | 728 | DN50 | 1000 | 60 |
| WSAP 150 L 30 | DN150 | 246 | 350 | 1367 | 576 | 273 | 216 | 728 | DN50 | 1000 | 66 |
| WSAP 200 L 30 | DN200 | 266 | 350 | 1367 | 576 | 273 | 216 | 728 | DN50 | 1000 | 71 |



 $^{\star}\text{M}$ = Minimum free space required for maintenance



 $^{\star}M$ = Minimum free space required for maintenance

O Shape - Dimensions

| MODEL | IN/OUT | D [mm] | L [mm] | H1 [mm] | H2 [mm] | C [mm] | S1 [mm] | S2 [mm] | ØS [mm] | M min [mm] | WEIGHT [Kg] |
|---------------|--------|-----------|-----------|------------|------------|-----------|------------|------------|------------|---------------|----------------|
| WSAP 80 O 6 | DN 80 | 450 | 1215 | 210 | 482 | 219 | 204 | 287 | DN40 | 500 | 54 |
| WSAP 100 O 6 | DN100 | 450 | 1215 | 210 | 482 | 219 | 204 | 287 | DN40 | 500 | 55 |
| WSAP 80 O 8 | DN 80 | 450 | 1215 | 210 | 482 | 219 | 204 | 287 | DN40 | 700 | 55 |
| WSAP 100 O 8 | DN100 | 450 | 1215 | 210 | 482 | 219 | 204 | 287 | DN40 | 700 | 56 |
| WSAP 100 O 18 | DN100 | 640 | 1720 | 246 | 546 | 273 | 204 | 422 | DN40 | 700 | 81 |
| WSAP 150 O 18 | DN150 | 640 | 1720 | 246 | 546 | 273 | 204 | 422 | DN40 | 700 | 86 |
| WSAP 100 O 30 | DN100 | 640 | 1720 | 246 | 546 | 273 | 216 | 422 | DN50 | 1000 | 84 |
| WSAP 150 O 30 | DN150 | 640 | 1720 | 246 | 546 | 273 | 216 | 422 | DN50 | 1000 | 88 |
| WSAP 200 O 30 | DN200 | 640 | 1720 | 266 | 566 | 273 | 216 | 422 | DN50 | 1000 | 93 |